

Flowprime 366

A solvent based anti-corrosive holding primer for use on grit blasted steel or galvanized surfaces.



Anti-Corrosive:

Excellent anti-corrosive properties on grit blasted surfaces.



Adhesion:

Good intercoat adhesion on subsequent coats.



Fast Cure:

Quick drying with a long pot life.



Overcoating:

Can be overcoated with a solvent based or solvent free epoxy system.

Technical Profile

NO. OF COMPONENTS	2
RATIO BY VOLUME	4:1
SHELF LIFE	12 months
POT LIFE	6 hours
THEORETICAL COVERAGE	10m ² /L
DRY FILM THICKNESS	42 microns
RECOMMENDED NO. OF COATS	1
OVERCOAT TIME	Min 8 hours Max 3 months
APPLICATION TEMPERATURE	Min 10°C Max 30°C
CLEANER	W.S.B.C

SPEED OF CURE**	20°C
Touch Dry	2 hrs
Practical Cure	12 hrs
Full Cure	7 hrs

**Cure times at temperatures between 0–30°C can be achieved by altering the quantity of catalyst used. For applications falling outside of this temperature range, please contact your local Flowcrete Technical Department.

Preparation

All surfaces to be clean, dry and sound.

Application

1. Stir the contents of the two containers well.
2. Using volumes strictly in accordance with the given mixing ratio mix the contents of the two containers together for 5 minutes using a flat piece of wood or spatula.
3. Allow the mixed material to stand for 20 minutes before use.
4. Apply by brush, roller or spray.

Substrate Requirements

Concrete or screed substrate should be a minimum of 25 N/mm², free from laitence, dust and other contamination. Substrate should be dry to 75% RH as per BS8204.

Installation Service

The installation should be carried out by an Approved Flowcrete Applicator. For details of our Approved Applicators, contact your regional Flowcrete office. Detailed application instructions are available upon request.

Aftercare, Cleaning & Maintenance

Clean regularly using a single or double headed rotary scrubber drier in conjunction with a mildly alkaline detergent.

Environmental Considerations

The finished system is assessed as non-hazardous to health and the environment. The long service life and seamless surface reduce the need for repairs and maintenance. Environmental and health considerations are controlled during manufacture and application of the products by Flowcrete staff and fully trained application teams.

Focus on the Floorzone

Flowcrete is a market leader in specialist industrial and commercial flooring. Systems available include: floor screeds, surface damp proof membranes, decorative flooring, seamless terrazzo, car park deck coatings, tank lining systems... to name just a few. Our objective is to satisfy your Floorzone needs.

Warranty

Flowcrete products are guaranteed against defective materials and manufacture and are sold subject to our standard 'Warranty, Terms and Conditions of Sale', copies of which can be obtained on request. Warranty does not cover suitability, fit for purpose or any consequential or related damages. Please review warranty in detail before installing the products.

Caution

This material is inflammable and due precaution should be taken. Adequate ventilation must be provided in confined areas. Avoid skin contact. Ensure surface temperature is 2% above dew point. Do not apply if relative humidity exceeds 85%.

[04/10/18]