

Scale Off

A balanced blend of Hydrochloric Acid, wetting agents and high temperature inhibitors.

Typical Properties

Scale Off is used for the removal of: water scale, mill scale, rust, beer stone, milk stone and cement deposits from boilers, heat exchangers, economisers, condensers, air conditioners, scaffolding, shutter boards and face brick.

Operating Conditions

At 10% - 50% (V/V) offers protection against acid attack on mild steel and copper alloys. The product is unsuitable for use with magnesium alloys, aluminium alloys and zinc alloys. Additionally, austenitic stainless steel alloys should not be treated with Scale Off because of the risk of stress corrosion cracking through contact with chloride ions.

Scale Off will only dissolve rust, scale etc. leaving a bright metal surface with no sign of acid attack. The corrosion inhibitor will afford protection of free steel up to 90 °C during the life of the solution. Temperature greatly reduces de-scaling time. Solutions are applied in one of four ways:

- Circulation of Scale Off through equipment (in situ).
- Filling equipment and allowing a soak period.

•Immersing articles in a tank containing Scale Off.

• Applying solution by brush or spray.

Handling, Safety & Storage

Scale Off is an acid based product, good work practice should be followed.

- When circulating, vent points are essential in order to expel any gasses produced during cleaning.
- The vent points must be at the highest points of the circuit, and it is common practice to lead hoses from these points back to the mixing tank.

• Tanks should be rubber lined, plastic or fibre glass.

• Always add acid to water.

• Handle with care and wear protective clothing.

• Don't air agitate acid solution.

• Applications of Scale-Off should be followed by thorough rinsing, then neutralising with an alkaline solution.

Disclaimer

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. Such information is, to the best of Flowcrete's knowledge and belief, accurate and reliable as at the date of issue. However no warranty, guarantee or representation is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability.